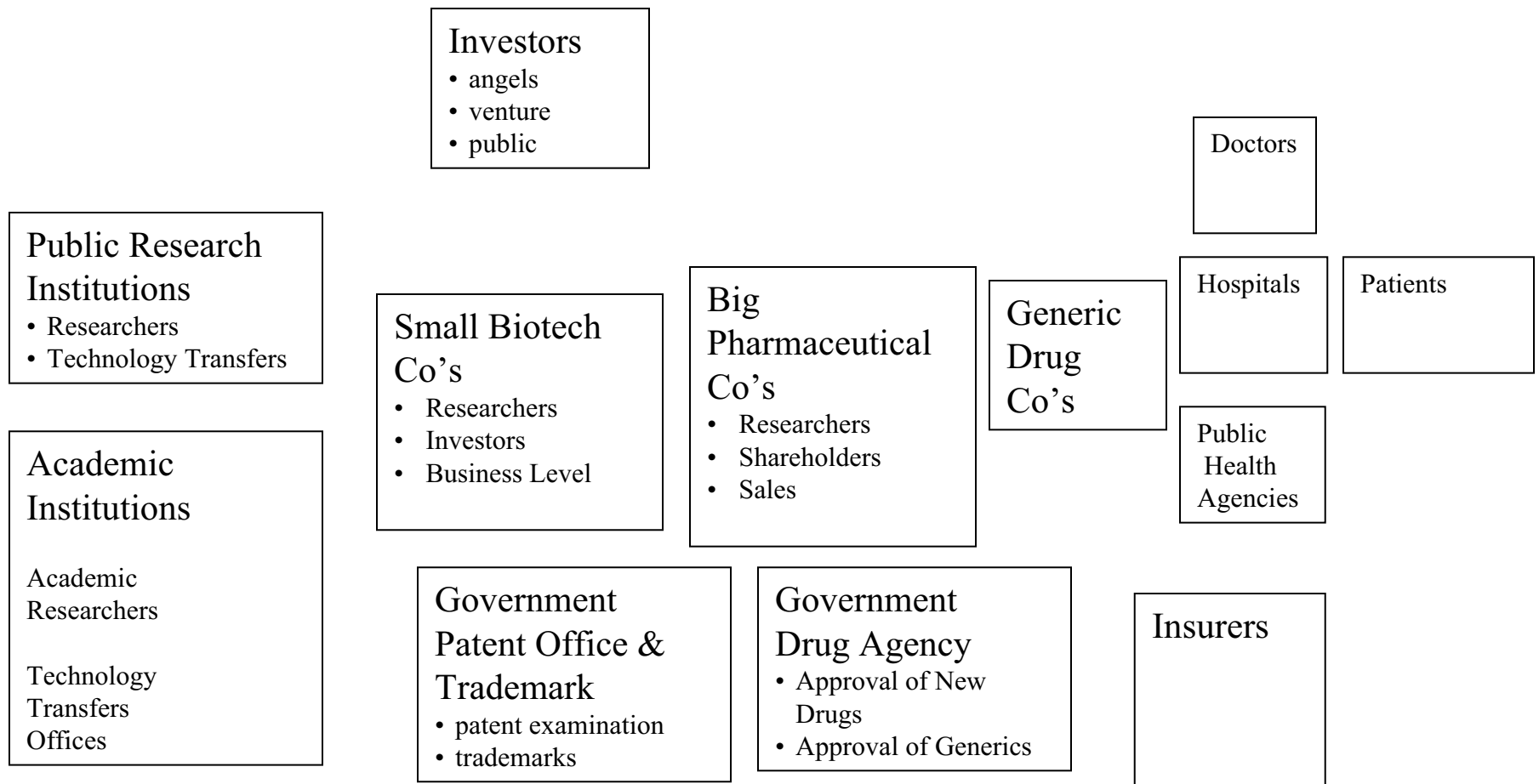


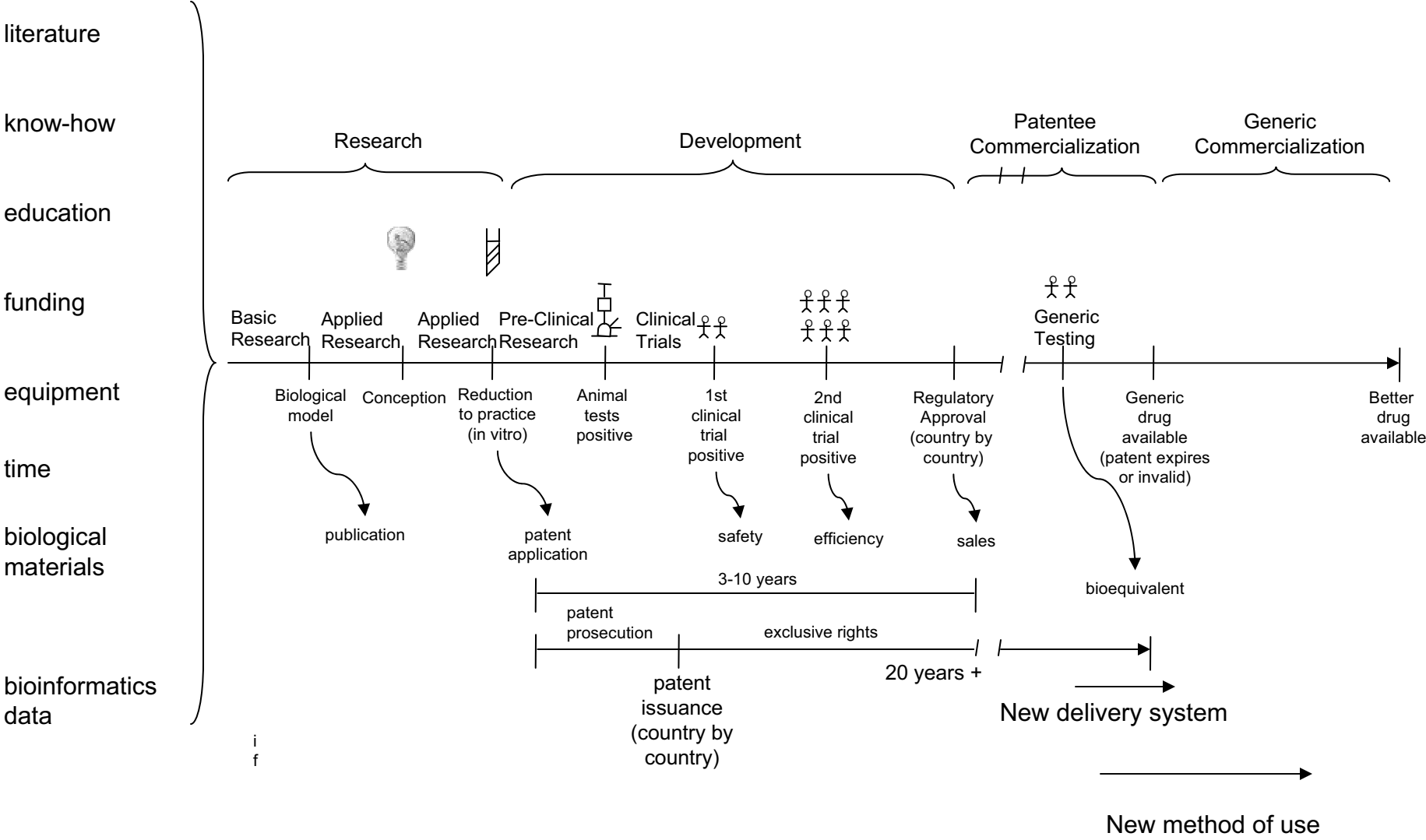
# Generic Drug Companies: Competing at boundaries of time and geography

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# THE PHARMACEUTICAL ECOSYSTEM



# LIFE CYCLE OF A DRUG



# IP DECISION TREE FOR ACCESS TO ESSENTIAL DRUGS

